

Date: Wednesday, 12/13/2006 8:18:08 AM
 User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: O-RING
Job Number	: 29908		
Estimate Number	: 11809		
P.O. Number	: N/A	Part Number	: D25943
This Issue	: 12/13/2006 S.O. No. : N/A	Drawing Number	: D2594 REV C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: 3 m
Previous Run	: 27168	Material	: 5000
Written By	: <u>[Signature]</u>	Due Date	: 12/13/2006 Qty: 5,000 Um: Each
Checked & Approved By	: <u>[Signature]</u>		
Comment	: Est. B 04.06.08 Reformat; Added Powder Coat KJ/JLM est C 06.12.11 ecn 836 EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 1306 CL06/05/29

Purchase as per Dwg D2594

Possible P/N: Parker 2-011

Material release note is required

5000

2.0	MS28775011	O-Ring
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5000.0000 Each(s)
 O-Ring

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

10 6/5/29 5000
10 6/12/18 5000
QSP05

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Final stock

10 6/12/18 5000

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Drawing Name: O-RING

Job Number: 29908

Part Number: D25943

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



3880

Comment: FINAL INSPECTION/W/O RELEASE

06/12/19

Job Completion



06/12/19

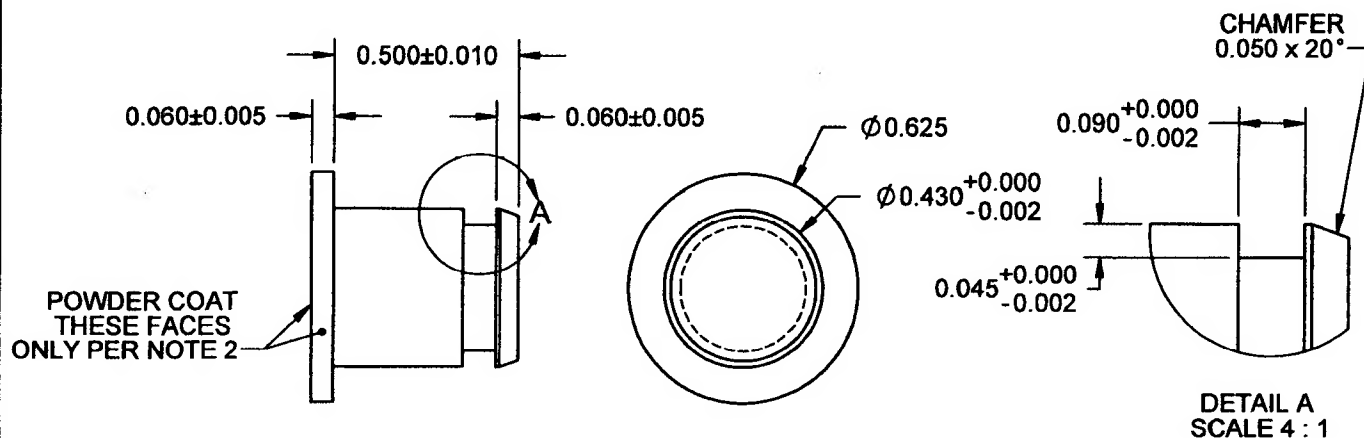
DART

CL06112/13 W/D 29908

DESIGN #	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED #	DRAWING NO. D2594	REV. C SHEET 1 OF 1
DATE 06.11.20	TITLE PLUG		SCALE 2:1
REV	DATE	DESCRIPTION	
A	96.09.16	NEW ISSUE	
B	97.03.15	ADD GROOVE AND O-RING	
C	06.11.20	ADD PWDR COAT; ADD MS P/N TO D2594-3; ADD AMS SPECS; ADD TOLERANCE NOTE	

RELEASED

06.11.28

**D2594-1 PLUG NOTES:**

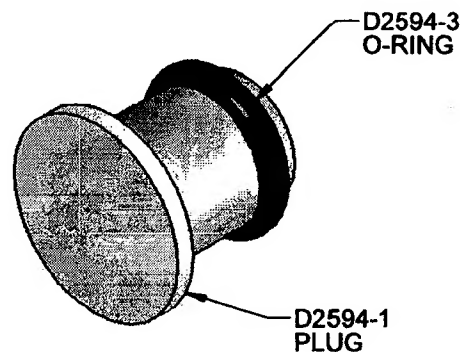
- 1) MATERIAL: ALUMINUM 5052-H32 ROUND BAR PER QQ-A-225/7 (REF DART SPEC M5052H32R) OR ALUMINUM 6061-T6/T651/T6510/T6511/T62 ROUND BAR PER QQ-A-225/8 OR QQ-A-200/8 OR AMS 4117/4128/4115/4116/4160 (REF DART SPEC M6061T6R)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT SPECIFIED FACES WHITE GLOSS (4.3.5.1) PER DART QSI 005 4.3 $\triangle C$
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES TO 0.010 MAX

D2594-3 O-RING NOTES:

- 1) 5/16 ID, 7/16 OD, 1/16 WIDTH
- 2) POSSIBLE SUPPLIER P/N: PARKER 2-011 OR MS28775-011 $\triangle C$

PARTS LIST:

QTY	P/N	DESCRIPTION
X	D2594	PLUG ASSEMBLY
1	D2594-1	PLUG
1	D2594-3	O-RING

**D2594 PLUG ASSEMBLY**

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Plant Location: 10000 N.W. 15th Terrace, Miami, FL 33172 SITA: MIAMMCR
www.mmaero.com

INVOICE NUMBER

445633

PAGE 2

SOLD TO:

002409
DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY, ON
CANADA K6A 1K7

SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY, ON
CANADA K6A 1K7

ORDER NO		DATE	SHIP VIA	TERMS		F.O.B.		
P000001306		05/24/06	FEDX INTL ECON COLL	NET 45		FOB-MIAMI		
ITEM NO	QUANTITY ORDERED	PART NUMBER AND DESCRIPTION		PRICE	UNIT	BACK ORDER	SHIPPED	AMOUNT
7	5000	MS28775-011 ✓ FASTENER CTRL# : 2006B00305 LOT# : DKAN2 LOT QTY: 5000			EA	0	5000	
8	200	NAS1611-010 ✓ FASTENER CTRL# : 2006D00471 LOT# : 0080040108 LOT QTY: 200			EA	0	200	
9	200	MS24694S152 ✓ SCREW CTRL# : 2006B03509 LOT# : R21077 LOT QTY: 200			EA	0	200	
*** SHIPPED 8 CTN(S) ***								
#	1=CTN	35#	0 OZ.					
#	2=CTN	19#	1 OZ.					
#	3=CTN	6#	1 OZ.					
#	4=CTN	6#	1 OZ.					
#	5=CTN	6#	1 OZ.					
#	6=CTN	6#	1 OZ.					
						CONTINUED		

66/07/29

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THE MANUFACTURE PRODUCTION

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PACKING SLIP

Larry Bond
Vice President of Quality Assurance

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